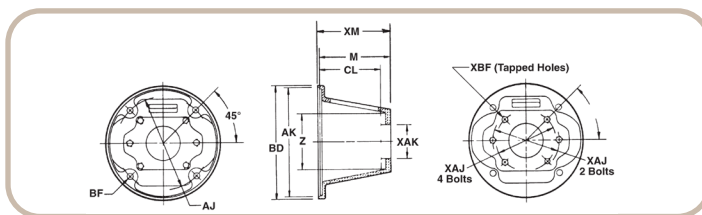


### Horizontal 324TC/TSC/UC/USC - 405TC/TSC/UC/USC

#### MOTOR END DATA

AJ BOLT CIRCLE	BF BOLT HOLE	BD MOTOR FLANGE OD	AK MOTOR PILOT
11.00	21/32	14.00	12.501



### 6.62 Inch Face to Face

Frame Size: 324TC/TSC/UC/USC - 405TC/TSC/UC/USC  
Horizontal Mounting

#### PUMP FLANGE / END DATA

PART #	PUMP FLANGE		XAK	XAJ2	XBF2	XAJ4	XBF4	Z	CL	XM
			PILOT	CIRCLE	TYPE	CIRCLE	TYPE			FACE TO FACE
405-662-101-H	SAE B	2 (4) BOLT	4.001	5.75	1/2-13	5.00	1/2-13	5.75	5.25	6.62
405-662-127-H	SAE C	2 (4) BOLT	5.001	7.12	5/8-11	6.38	1/2-13	5.75	5.25	6.62

### 7.62 Inch Face to Face

Frame Size: 324TC/TSC/UC/USC - 405TC/TSC/UC/USC  
Horizontal Mounting

#### PUMP FLANGE / END DATA

PART #	PUMP FLANGE		XAK	XAJ2	XBF2	XAJ4	XBF4	Z	CL	XM
			PILOT	CIRCLE	TYPE	CIRCLE	TYPE			FACE TO FACE
405-762-101-H	SAE B	2 (4) BOLT	4.001	5.75	1/2-13	5.00	1/2-13	7.25	6.50	7.62
405-762-127-H	SAE C	2 (4) BOLT	5.001	7.12	5/8-11	6.38	1/2-13	7.25	6.50	7.62
405-762-2D-H	SAE D	2 (4) BOLT	6.001	9.00	3/4-10	9.00	3/4-10	7.25	6.50	7.62

### 8.75 Inch Face to Face

Frame Size: 324TC/TSC/UC/USC - 405TC/TSC/UC/USC  
Horizontal Mounting

#### PUMP FLANGE / END DATA

PART #	PUMP FLANGE		XAK	XAJ2	XBF2	XAJ4	XBF4	Z	CL	XM
			PILOT	CIRCLE	TYPE	CIRCLE	TYPE			FACE TO FACE
405-875-101-H	SAE B	2 (4) BOLT	4.001	5.75	1/2-13	5.00	1/2-13	7.25	7.62	8.75
405-875-127-H	SAE C	2 (4) BOLT	5.001	7.12	5/8-11	6.38	1/2-13	7.25	7.62	8.75
405-875-2D-H	SAE D	2 (4) BOLT	6.001	9.00	3/4-10	9.00	3/4-10	7.25	7.62	8.75

### 9.00 Inch Face to Face

Frame Size: 324TC/TSC/UC/USC - 405TC/TSC/UC/USC  
Horizontal Mounting

#### PUMP FLANGE / END DATA

PART #	PUMP FLANGE		XAK	XAJ2	XBF2	XAJ4	XBF4	Z	CL	XM
			PILOT	CIRCLE	TYPE	CIRCLE	TYPE			FACE TO FACE
405-900-127-H	SAE C	2 (4) BOLT	5.001	7.12	5/8-11	6.38	1/2-13	6.75	8.25	9.00
405-900-2D-H	SAE D	2 (4) BOLT	6.001	9.00	3/4-10	9.00	3/4-10	6.75	8.25	9.00

### 9.50 Inch Face to Face

Frame Size: 324TC/TSC/UC/USC - 405TC/TSC/UC/USC  
Horizontal Mounting

#### PUMP FLANGE / END DATA

PART #	PUMP FLANGE		XAK	XAJ2	XBF2	XAJ4	XBF4	Z	CL	XM
			PILOT	CIRCLE	TYPE	CIRCLE	TYPE			FACE TO FACE
405-950-127-H	SAE C	2 (4) BOLT	5.001	7.12	5/8-11	6.38	1/2-13	5.75	8.50	9.50
405-950-2D-H	SAE D	2 (4) BOLT	6.001	9.00	3/4-10	9.00	3/4-10	5.75	8.50	9.50